

Location	Technician	Date:	Asset

  

Manufacturer	Description	Signature

Visual Inspection Criteria

Inspect all seal areas for corrosion, erosion, or damage that might have altered original surfaces or if cracking is present. All O-rings, vee packing, Teflon ring seals or any rubber goods should be free from cuts, gouges, tears, or any defects. Any discrepancies should be brought to the attention of your immediate supervisor for consultation before proceeding. Ultimate pass/fail criteria for seal areas is hydrostatic pressure test. If there is uncertainty about seal area, service the area per work instructions and OEM instructions and apply a white tag with a note of the area of concern and proceed.

	Initials	Item	REF. NOTE BELOW FOR INSPECTION CRITERIA	Pass	Fail	Comments					
COMPONENT # 1		1	Component Seal Surface Areas Buffed & Visual Inspection								
		2	Component ID Area Buffed & Rattled?								
		3	Gauge Ball Races								
		4	Repacked Component Rotated & Greased?								
		5	Was Grease Screw Replaced?								
		6	Were Bearings Changed?								
	Bearing Counts		Race #1		Race #2		Race #3		Total Bearing Count		See Chart Above
	Seal Kit Information		Part #			Batch #			Cure or Expiry Date		
	COMPONENT # 2		1	Component Seal Surface Areas Buffed & Visual Inspection							
		2	Component ID Area Buffed & Rattled?								
		3	Gauge Ball Races								
		4	Repacked Component Rotated & Greased?								
		5	Was Grease Screw Replaced?								
		6	Were Bearings Changed?								
Bearing Counts		Race #1		Race #2		Race #3		Total Bearing Count		See Chart Above	
Seal Kit Information		Part #			Batch #			Cure or Expiry Date			
COMPONENT # 3			1	Component Seal Surface Areas Buffed & Visual Inspection							
		2	Component ID Area Buffed & Rattled?								
		3	Gauge Ball Races								
		4	Repacked Component Rotated & Greased?								
		5	Was Grease Screw Replaced?								
		6	Were Bearings Changed?								
	Bearing Counts		Race #1		Race #2		Race #3		Total Bearing Count		See Chart Above
	Seal Kit Information		Part #			Batch #			Cure or Expiry Date		

